2.0 HOW DO WE FIT THE REAMER BOLTS?

If the engine is secured by steel fitted end chocks and mounted on resin chocks, there is no real need for reamer bolts. However, if reamer bolts are specified they can be fitted either before or after pouring chocks.

2.1 HOW DO WE ADJUST ALIGNMENT AFTER POURING?

Chocking should be carried out afloat so no adjustment is needed. This is a fact many customers find difficult to accept, but after the first installation they are satisfied it is true. In the case od damage (e.g. through grounding) the chocks can be removed, just as you would remove an iron chock, and temporarily shimmed or ground just as iron.